

## CIRCUIT BOARD ASSEMBLY

This invention relates generally to circuit board assemblies. In particular, the  
5 invention relates to assemblies of circuit boards and optical transceiver modules.

### BACKGROUND OF THE INVENTION

Infrared transceivers modules are often incorporated into electronic devices to  
10 enable bi-directional wireless communication with other electronic devices. For example, it is known for a portable digital assistant (PDA) to communicate with a laptop computer, a printer, or another PDA via a standard Infrared Data Association (IrDA) link. Similarly, IR transceivers are becoming increasingly popular for use in hand-portable telephones, enabling telephone users to swap  
15 stored numbers, play wirelessly-linked games, or wirelessly link their telephones to IR-enabled accessories.

The advantages of using an IR link over standard electrical connectors are numerous and well documented. These advantages include: 1) greater alignment  
20 tolerance; 2) the ability to hermetically seal the data interface; 3) no cables susceptible to RF interference; and 4) no electro-magnetic compatibility (EMC) issues.

An IR transceiver module typically comprises a light emitting diode (LED) and a  
25 photodiode, packaged together with appropriate supporting circuitry to form a self-contained unit. Electrical terminals are exposed on the outside of the package to enable the module to be electrically coupled to external circuitry.

By combining the various components of an IR transceiver into a single package  
30 or module, the size or form-factor of the transceiver system can be considerably reduced. Furthermore, the modules tend to be more durable and often consume less power than equivalent transceivers consisting of discrete components.

When an IR link or communication channel is created between two IR transceiver modules, the LED in the first transceiver optically couples with the photodiode in the second transceiver, and the LED in the second transceiver optically couples with the photodiode in the first transceiver. Although the transceivers typically operate in the infrared optical frequency band it is equally possible for other optical frequency bands to be used in forming the communication channel.

Figure 1 shows a prior art hand-portable telephone 100, such as the Model 6110 cellular telephone available from Nokia Mobile Phones Oy, Finland, which incorporates a known IR transceiver module (not shown). The telephone includes a standard keypad 110, a display 120, and an antenna 130. The telephone housing 140 encloses circuitry including a IR transceiver module positioned adjacent an IR transparent window 150. The window is transparent to IR radiation enabling the IR transceiver module to communicate optically with other devices outside the housing 140.

Figure 2 is a more detailed view of the internal circuitry of the hand-portable telephone of Figure 1, showing the IR transceiver module 200 mounted on an end portion of a main printed circuit board (PCB) 250. The transceiver module 200 is formed with a first molded lens shape 210 over the LED and a second molded lens shape 220 over the photodiode. Leads 230 provide mounting supports and electrical interconnections between the IR transceiver 200 and the printed circuit board 250. A typical length "L" for the IR transceiver body is approximately 10mm, a typical depth "D" is 5mm, and a typical height "H" is 4mm. A typical thickness "T" for the printed circuit board 250 is 1mm.

Consumer pressure is driving electronic device manufacturers such as radio telephone manufacturers to produce ever slimmer products. One way to help reduce the thickness of these products is to minimising the thickness of printed circuit boards contained in the products. Components mounted on the printed circuit boards contribute to the overall circuit board thickness. Therefore, by reducing the height of components on the circuit board, the circuit board thickness

may be reduced which in turn can enable slimmer products to be manufactured. Excessive height above a circuit board can thus be a problem for components.

- 5 One solution for reducing the height of components on a circuit board is to simply use smaller components. Components are now available which when mounted directly on a circuit board stand less than 1mm from the board surface. However, for components with optical lenses such as infrared transceiver modules, the module height is limited by the diameter of the lens. The lenses must be of a  
10 minimum size to ensure adequate performance of the IR transceiver and to satisfy legislated eye safety requirements (lenses smaller than the minimum size can concentrate light emitted from the transceiver to dangerous levels). Some manufacturers have overcome the lens size limitation by cutting off small portions from each lens. This approach again leads to a degradation in the performance of  
15 the IR transceiver. The smallest IR transceiver module currently available has a height of 2.5mm.

Another solution for reducing the height of components on a circuit board is disclosed in US Patent 5,506,445, assigned to Hewlett-Packard Company, USA.  
20 Figures 3 and 4 illustrate this solution which involves mounting a leadframe IR transceiver adjacent an end surface of a printed circuit board by means of a series of shaped leads 230. An alternative lead arrangement adopted by one manufacturer, Vishay Company, USA, is shown in Figure 5. This solution has drawbacks. Firstly, the leads on these packages need to be long enough to enable  
25 them to correctly attach to the circuit board. However, long leads cause co-planarity problems which in turn causes a high percentage of products to fail during manufacture. Secondly, the complex arrangement of the leads makes lead trimming difficult and expensive to achieve during manufacture. Thirdly, the lack of a surface on which the IR transceiver body is supported results in an inherently  
30 unstable device assembly. Alternating motion stresses are concentrated directly on the solder joints coupling the IR transceiver module to the printed circuit board. An additional problem which the applicant has found in practice is that the IR transceiver does not lend itself to automated assembly. The complex alignment

and a lack of pick and place surface mean that manual assembly is necessary for this type of product.

The foregoing illustrates that there is need for a low profile optical transceiver  
5 which overcomes the drawbacks associated with the prior art.

### SUMMARY OF THE INVENTION

The present invention provides a system for assembling a circuit board and an  
10 optical transceiver module, in which the optical transceiver module is mounted onto an additional substrate. The additional substrate allows the optical transceiver module to be placed within an open slot of the main circuit board, thus reducing the effective height of the module from the circuit board surface. Suitably, the additional substrate provides electrical interconnections between the optical  
15 transceiver module and the circuit board.

According to a first aspect, the present invention provides a circuit board assembly comprising; a planar circuit board having a major surface and a side surface, a planar substrate mounted on the major surface of the circuit board, an extended portion of the planar substrate extending beyond the side surface, and an optical transceiver module mounted on the extended portion of the substrate adjacent the side surface of the printed circuit board.  
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According to a second aspect, the present invention provides a circuit board assembly comprising; a planar circuit board having a major surface, and a side surface defining a recess, a planar substrate mounted on the major surface of the circuit board, an extended portion of the planar substrate extending over the recess, and an optical transceiver module mounted on the extended portion of the substrate so as to be disposed in the recess.  
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According to a third aspect, the present invention provides an optical transceiver module package for mounting on a planar circuit board having a major surface and a side surface, the major surface provided with electrical terminals, the optical  
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- transceiver module package comprising: a planar substrate for mounting on the major surface of the circuit board so that an extended portion of the planar substrate extends beyond the side surface, an optical transceiver module provided with electrical terminals and mounted on the extended portion of the substrate adjacent the side surface of the printed circuit board, and electrically conductive interconnects associated with the planar substrate for coupling the electrical terminals on the optical transceiver module with electrical terminals on the planar circuit board.
- 10 According to a fourth aspect, the present invention provides an optical transceiver module package for mounting on a planar circuit board having a major surface and at least one side surface defining a recess, the major surface provided with electrical terminals, the optical transceiver module package comprising: a planar substrate for mounting on the major surface of the circuit board so that an extended portion of the planar substrate extends over the recess, and an optical transceiver module provided with electrical terminals and mounted on the extended portion of the substrate so as to be disposed in the recess, and electrically conductive interconnects associated with the planar substrate for coupling the electrical terminals on the optical transceiver module with electrical terminals on the planar circuit board.
- 15 A circuit board assembly or optical transceiver module package in accordance with the invention has the advantage that the optical transceiver module is mounted on a planar substrate instead of the circuit board, which avoids the optical transceiver module protruding directly from the circuit board surface. Consequently, the effective height of the optical transceiver module can be reduced by at least the thickness of the circuit board, allowing the module to protrude or extend less from the from the circuit board surface. Thus, the overall thickness of the circuit board assembly can be reduced.

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- 30 The optical transceiver module package which includes the planar substrate in accordance with the present invention also has the advantage that it can be assembled with the circuit board using a standard pick and place machine.

Suitably, the planar substrate provides a surface from which the pick and place machine can hold and manoeuvre the optical transceiver module package.

In a preferred embodiment, the planar circuit board includes an end portion defining a recess in which the optical transceiver module is disposed. In accordance with another aspect of the invention, a side surface of the circuit board may define the recess. This side surface may be a single continuous surface defining the recess or a multi-faceted surface made up of a two or more joined panels defining the recess.

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Ideally, the planar substrate includes electrically conductive interconnects for coupling electrical terminals on the optical transceiver module with electrical terminals on the planar circuit board.

15 According to a fifth aspect, the present invention provides a method of manufacturing a circuit board assembly comprising: providing a planar substrate, mounting an optical transceiver module on a first portion of the planar substrate, and mounting a second portion of the planar substrate on a major surface of a circuit board such that the optical transceiver module is disposed adjacent a side  
20 surface of the planar circuit board.

A method in accordance with the invention has the advantage that it enables the optical transceiver module to be packaged together with the planar substrate for subsequent mounting on the planar circuit board, which in turn enables the optical transceiver module to be reliably packaged prior to mounting on the circuit board. The optical transceiver module package can be manufactured on a large scale, and each package can then be reliably mounted on the circuit board. Pick and place machines can be used advantageously to hold and manoeuvre the optical transceiver module package during mounting on the circuit board.

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In a preferred method in accordance with the invention, the planar substrate is separated from a relatively larger planar substrate using a singularising step.

Preferably, a multitude of planar substrates are singularised from the larger planar substrate, with each planar substrate including an optical transceiver module.

- 5 Embodiments of the invention will now be described, by way of example, with reference to the accompanying drawings, in which:

Figure 1 is a perspective view of a prior art hand-portable telephone;

- 10 Figure 2 is a perspective view of the internal circuitry of the hand-portable telephone of Figure 1.;

Figure 3 is a perspective view of a prior art leadframe IR transceiver mounted adjacent an end surface of a printed circuit board;

- 15 Figure 4 is a cross-sectional side view of the transceiver of Figure 3;

Figure 5 is a cross-sectional side view of an IR transceiver similar to that of Figure 3 with an alternative lead arrangement;

- 20 Figure 6 is a perspective view of a optical transceiver module package in accordance with the invention;

- 25 Figure 7 is a plan view of a large planar substrate from which multiple optical transceiver module packages may be singularised;

Figure 8 is a perspective view of the optical transceiver module package of Figure 6 prior to assembly on an end portion of a circuit board;

- 30 Figure 9 is a perspective view similar to Figure 8 with the optical transceiver module package assembled with the circuit board;

Figure 10A is a side cross-sectional view of the circuit board assembly of Figure 9;

Figure 10B is a plan view of the printed circuit board assembly of Figure 9;

#### OPTICAL TRANSCEIVER MODULE PACKAGE

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Referring to Figure 6, there is shown an optical transceiver module package 300 which can be mounted onto a main printed circuit board (PCB) of a portable telephone or any other suitable electronic apparatus to enable the apparatus to communicate optically with other electronic devices. The package 300 comprises  
10 an optical transceiver module 400 surface mounted on a planar substrate 500. The optical transceiver module 400 is preferably an infrared transceiver module, such as the HSDL-3201 model infrared transceiver available from Agilent Technologies Inc., USA. The planar substrate can be rigid or flexible with a thickness preferably less than that of a standard circuit board.

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The optical transceiver module 400 is formed with a first molded lens shape 410 over a light emitting diode (LED) and a second molded lens shape 420 over a photodiode. A series of electrical terminals 430 provide mounting supports and electrical interconnections between the optical transceiver module 400 and the  
20 planar substrate 500. Each electrical terminal 430 consists of metallic plated area on the outer surface optical transceiver module 400. The plated area includes a curved surface defining a semi-cylindrical void or arch over the planar substrate 500. Curved surface terminals of this kind are often referred to as castellated terminals.

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The optical transceiver module 400 is surface mounted onto a major surface 550 of the planar substrate 500 using a standard reflow solder bond technique. This technique involves depositing portions of solder paste at predefined positions on the planar substrate. The optical transceiver module 400 is then positioned onto  
30 the planar substrate such that the terminals 430 align with the solder paste portions. The tackiness of the solder paste ensures that the transceiver module remains in position on the substrate. The solder paste portions are then heated

until they melt and flow over the metallic terminals 430 forming a series of reflowed solder bonds or joints 440 (shown in Figure 10A).

The major surface 550 of planar substrate also includes electrically conductive interconnects 510 for coupling the electrical terminals 430 on the optical transceiver module to a printed circuit board on which the optical transceiver module package 300 is mounted. Each interconnect 510 is associated with a terminal 430 of the optical transceiver module, and comprises an electrically conductive terminal 530 and a conductive trace 520. The conductive trace 520 is connected at one end to the electrically conductive terminal 530 and at the other end to the solder bond 440 that attaches the terminals 430 of the optical transceiver module to the substrate 500. As shown in Figure 6, the conductive traces extend beneath the arched surfaces of the terminals 430 and, in a preferred embodiment, form enlarged tabs to which the solder can securely bond. The conductive terminals 530 are castellated terminals similar to the castellated terminals 430 of the optical transceiver module.

Figure 7 illustrates how the optical transceiver module package 300 can be manufactured in large quantities from a larger substrate 600. The manufacturing process involves the following steps:

- 2 1) Providing a large planar substrate 600;
- 2 2) Drilling a plurality of through-holes 610 along a series of spaced apart rows 620 on the substrate 600;
- 25 3) Mounting optical transceiver modules 400 on the planar substrate in positions either side of the rows of holes 620; and
- 4) Cutting the planar substrate along predetermined cut lines (see dashed lines in Figure 7), including cutting through the middle of the rows 620 of drilled holes, in order to separate the substrate 600 into a plurality of optical transceiver 30 module packages 300 with each package containing a single optical transceiver module 400.

The step of separating the planar substrate into a plurality of optical transceiver module packages 300 may be referred to generally as a singularising step. The process of singularising is a technique familiar to those skilled in the art.

- 5 The drilling step creates cylindrically shaped holes 610 in the substrate 600 that are cut in the singularising step so as to create two sets of semi-cylindrically shaped recesses along the cut sides of the substrate 600. These recesses form the basis of the castellated terminals 530 in the optical transceiver module package 300 (see also Figure 6).

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Typically, the optical transceiver module package 300 will be manufactured in large quantities and supplied to circuit board assemblers such as portable telephone manufacturers on carrier tape.

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- Referring to Figure 8, when it is desired to assemble the optical transceiver module package 300 onto a circuit board 700 of, for example, a portable telephone, the package 300 can be removed from the carrier tape using a pick and place machine. By taking advantage of the relatively large major surface 560 of the substrate 500 (opposite the transceiver mounting surface 550), the package 300 can be picked with relative ease and moved to the pre-assembly position shown in Figure 8. In this position, the optical transceiver module depends from the planar substrate towards a modified end portion of the circuit board 700. The 20 circuit board 700 is modified so as to form a slot or recess 750 which is bounded by a side surface 710 of the board on three side leaving a fourth side open. The 25

- Referring also to Figures 9, 10A and 10B, final assembly of the circuit board involves lowering the substrate 500 of the optical transceiver module package 300 onto a major surface 720 of the circuit board and soldering the terminals 530 of the substrate 500 to the major surface 720. In this assembled position, the optical transceiver module 400 is situated in the recess 750 of the circuit board adjacent the side surface 710 of the circuit board, with the transceiver lenses 410, 420

facing outwards from the fourth open side of the recess 750. Also in this assembled position, the planar substrate 500 lies parallel with the circuit board 700, with the optical transceiver module 400 and the circuit board 700 adjacent the same major surface 550 of the substrate. Furthermore, the portion of the substrate 500 that supports the transceiver module 400 extends beyond the side surface 710 of the circuit board 700 and covers the recess 750.

The terminals 530 of the planar substrate 500 are soldered to the major surface 720 of the circuit board using the standard reflow solder bond technique referred to earlier. Again, this technique involves depositing portions of solder paste at predefined positions on the circuit board surface 720. The planar substrate 500 is then positioned onto the circuit board such that the terminals 530 align with the solder paste portions. The tackiness of the solder paste ensures that the planar substrate 500 remains in position on the circuit board. The solder paste portions are then heated until they melt and flow over the metallic terminals 530 forming a series of reflowed solder bonds or joints 540 (shown in Figure 10A). Suitably, the solder joints 540 electrically couple the interconnects 510 on the planar substrate 500 to appropriate conductive terminals and traces on the circuit board so that the optical transceiver can function correctly.

20 A particular advantage associated with the circuit board assembly of Figure 9, 10A  
and 10B is the amount by which the optical transceiver module extends from the  
circuit board surface. A typical prior art optical transceiver module attached directly  
to a circuit board would extend by the height of the module H. However, in the  
25 present circuit board assembly, the optical transceiver module lies in a recess 750  
of the circuit board and only extends from the circuit board surface 730 by an  
amount E equal to the difference between the absolute height of the module H and  
the thickness of the circuit board T. Thus, the effective height of the optical  
transceiver module is reduced relative to the prior art by the thickness of the circuit  
30 board T. Typically, the transceiver module will have a height dimension H of  
between 2.5 mm and 4 mm, and the circuit board thickness will be approximately  
1mm. The effective height of the transceiver module can therefore be reduced by  
approximately 25 to 40 percent.

A minor drawback with this assembly is that the substrate 500 extends from an opposite surface 720 of the circuit board by an amount equal to the thickness of the substrate M. To counter this drawback, the thickness of the substrate 500 can  
5 be minimised to a thickness of, for example, 0.2 to 0.5mm. However, in most circuit board assemblies, such as those used in portable telephones, components of up to 1mm in height are mounted on both sides of the board. Accordingly, the height of the substrate from the surface 720 will generally not exceed that of the components and will not therefore be a drawback.

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Surface mounting is used extensively in the present embodiment to assemble the circuit board and optical transceiver module. Surface mount technology (SMT) is both fast and accurate during production and provides reliable and durable connections post-production. The use of this technology therefore provides  
15 additional advantages over prior art devices which use other technologies, such as leadframe packaging. Leadframe packages are more susceptible to co-planarity problems during circuit board assembly and tend to fail when subject to harsh physical shocks often applied by users of portable electronic equipment.

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It will be evident in view of the foregoing that various modifications may be made within the scope of the present invention. For example, the optical transceiver module and the planar substrate may be mounted using leaded pin, ball grid array, or any other suitable mounting technology. Furthermore, the optical transceiver  
25 module package may be mounted on a side portion rather than recessed end portion of a circuit board.